

## **Artwork Requirements & Design Instructions**

Our production is a reflection of your company. We want to ensure your identity is nice, clean, and consistent. For the BEST reasons, we list our requirements for submitting artwork below. Please read below for exact requirements.

- To produce the correct size images, you must use the .EPS or .AI layout template issued by MagiCubes.com issued. Layout and designs that are submitted without proper templates subject to additional production charges.
- 2. You design must include our patent no. on panel #3. (or other panel with permission) Place as: PATENT No.: ZL972186816
- 3. All fonts must be converted to outline.
- 4. Color all text and graphics according to standard Pantone or CMYK color mixes.
- 5. If you are using an imported graphic in your Illustrator document, be sure to include the original graphic file. Please send all graphics sized at 100%.
- 6. Die cut lines are displayed as red lines and bleeding edges are displayed as a black line and are 2.55mm from the die cut lines. All images should bleed up to the outside edge.
- 7. Directions of images should correspond with the directions indicated on the template.
- 8. Do not place lines or small characters in the die cut path. If you have words that are in the path, please adjust the spacing between the letters (or words) so that no letters get placed on the exact die line.
- 9. Try to avoid placing different individual photos on the same panel surface as one unit image. It not only defeats the puzzle's purpose, but most importantly is that each color portion cannot always be cut sharply, due to the variance in die cutting. Try to make 1 background continuous color on each surface, not 2 or 3 different independent images on 1 surface.
- 10. Please email a low resolution image (72 DPI JPG or PDF) file for us to review prior to you making your film. Please make sure that the die cut layer is visible and on top for this review step only. Email JPG or PDF (DRAFT) to: <a href="mailto:neworder@magicubes.com">neworder@magicubes.com</a>
- 11. Submit a flat digital file (EPS, PSD, or AI), at 350 DPI, must Digital Files should be submitted via FTP. See FTP instructions on our MagiCubes Order Form. If you haven't received an Order Form yet, please download it from our website, or email us requesting one.

## Film Preparation

If you would like to submit film instead of a digital file, follow instructions below:

- 1. Separations should be POSITIVE films, emulsion down, right reading. Screen line 175LPI for 4 processes color offset printing.
- 2. Please include 2 Color Match Prints with film. (4/color process proof e.g. Chromalin.) Never include die cut marking lines on the films.